



BHILAI STEEL PLANT

MATERIALS MANAGEMENT DEPTT.

OFFICE OF THE DY. GENERAL MANAGER

(Ancillary Development & Vendor Development)

NO. BHI-2012/Renewal/912

Dated : 28 /7 /2012

To,

M/s CHAMPION CERAMICS PVT LTD

KORBA RD, CHAMPA, DIST: BILASPUR

CHAMPA- 495671

ENLISTMENT RENEWAL CERTIFICATE

We are pleased to renew your registration as a **Manufacturer** for the following items for a period of **5 (Five)** years :

S.NO.	Category of Items	Item Code
01	LINNING BOARD SILICA FOR SMS-1-RD01	RD01
02	TUNDISH LINNING BOARD MEGNESITE QUALITY	RD21
03	REFRACTORY FIRECLAY NON HI-GROG	RF01
04	REFRACTORY FIRECLAY HI-GROG	RF02
05	REFRACTORY FIRECLAY HIGH ALUMINA	RF03
06	REFRACTORY FIRECLAY BLAST FURNACE	RF04
07	REFRACTORY FIRECLAY LADLE	RF05
08	REFRACTORY FIRECLAY COKE OVENS	RF06
09	REFRACTORY FIRECLAY COKE OVENS	RF07
10	BOTTOM POURING REFRACTORY	RP91

Registration no.	Supplier code	Validity up to
200095155	1000016733	21.07.2017

NOTE :-

1. This certificate is issued in lieu of the original registration certificate dated 15 Sep.2000
2. We may not necessarily send all our enquiries for these items as and when we are in the market. This registration does not guarantee award of contracts.
3. We reserve the right to demand from you such sureties as may be necessary as an earnest of your fulfilling contracts/supply orders which we may award you.
4. We may eliminate your name from our panel without assigning any reason.
5. It shall be your responsibility to apply for renewal of registration on payment of stipulated renewal fee and production of requisite documents 90 days in advance before expiry of registration period to keep your name in the register of approved suppliers.

Please acknowledge receipt.

For, SAIL-Bhilai Steel Plant

4 am/25
(O.P. Gupta) 27/7/12

DY. GENERAL MANAGER (AD&VD)

Performance Report of Hot Metal Ladle from 1-1-2013 to 31-1-2013

Party - M/s CHAMPION CERAMICS PVT. LTD

P.O. No.- 4140019961
PO Date : 13-7-2011

Down Date	Ladle No.	Life (Heats)	Medium Repair					Extra Bricks used for campaign HL-45/23-20 (Pcs)	REMARKS
			1	2	3	4	5		
02-01-2013	62	830	508	679	791	-	-	300	Matured
02-01-2013	24	832	225	335	411	602	746	280	Matured
03-01-2013	30	845	416	508	671	719	-	290	Matured
06-01-2013	5	848	382	428	592	653	707	300	Matured
07-01-2013	36	819	137	422	618	664	705	310	Matured
10-01-2013	86	812	150	371	519	682	756	320	Matured
15-01-2013	23	847	518	621	764	-	-	320	Matured
20-01-2013	51	816	191	537	702	789	-	280	Matured
								2400	

(A)	TOTAL NO. OF LADLE DISMANTLED	=	8
	TOTAL HEAT ACHIEVED	=	6649
	TOTAL MATURED LADLE UNDER 500 HEATS	=	-
	TOTAL HEAT UNDER 500 HEATS	=	-
	TOTAL OPERATION/SKULL LADLES	=	-
	TOTAL HEAT SKL/OPR LADLES	=	-
	AVERAGE LIFE (EXCLUDING SKULL/OPRN/MECH/PREMATURED)	=	831.1
(B)	EXTRA BRICKS REQUIRED FOR CAMAIGN COMPLETION HL-45/23-20	=	2400
(C)	TOTAL ORDER QUANTITY	=	50
	LADLE PERFORMANCE UPTO DEC'12	=	37
	PERFORMANCE FOR JAN'13	=	8
	TOTAL PERFORMANCE ISSUED	=	45
	BALANCE TO PERFORM	=	5

S. K. 9/2/13
DGM (GRM)
RED

(एस. जयचन्द्रन)

उप महाप्रबंधक

आर.ई.डी-1/मिलाई इस्पात संयंत्र

R. S. K. 9/2/13
AGM(OPR)

उप महाप्रबंधक [OPR]
सह. महा. प्रबंधक [प्रचालन]
Blast Furnaces

DGM (PP), (RED)

एन. सुन्दर
उप महाप्रबंधक
शिक्रे. इंजि. विभाग
मिलाई इस्पात संयंत्र

FOR, CHAMPION CERAMICS PVT LTD.

DIRECTOR

**STEEL AUTHORITY OF INDIA LIMITED
BHILAI STEEL PLANT
REFRACTORY ENGINEERING DEPARTMENT**

MS - I LIFE OF DISMANTLED LADLES FROM 01-07-2013 TO 31-07-2013
PARTY - M/s CHAMPION CERAMICS PVT. LTD.

PO 4140026158

Down Date	Ladle No.	Heat	Out	Patch		MXC-7	MXC13	MXC18	Remarks
				1	2				
01-07-2013	13	49	0	26	40	-	255	25	MATURED
04-07-2013	10	38	0	23	26	-	458	30	MATURED
07-07-2013	23	39	0	28	-	-	180	30	MATURED
09-07-2013	29	38	0	25	-	-	102	30	MATURED
14-07-2013	20	29	29	18	-	-	388	-	OPERATION(SLAG BOTTOM)
20-07-2013	12	35	35	21	28	-	385	-	OPERATION(SLAG BOTTOM)
21-07-2013	18	34	34	27	-	-	-	30	OPERATION(THICK BOTTOM)
23-07-2013	24	39	0	28	-	-	226	-	MATURED
23-07-2013	22	34	34	27	30	-	365	40	OPERATION(SLAG BOTTOM)
27-07-2013	10	38	0	28	33	-	260	30	MATURED
TOTAL						0	2626	215	

(A) TOTAL LADLE DISMANTLED = 10
 TOTAL HEAT = 373
 TOTAL MATURED LADLE UNDER 22 HEATS = 0
 TOTAL HEAT UNDER 22 HEATS = 0
 TOTAL OPERATIONAL / SKULL LADLES = 4
 TOTAL HEAT SKL / OPR LADLES = 132
 AVERAGE LIFE (EXCLUDING SKULL / OPRN / PREMATURED) = 40.17

(B) BRICKS REQUIRED FOR REPAIR
 MXC-7 = -
 MXC-13 = 2626
 MXC-18 = 215

TOTAL ORDER QUANTITY = 61
 LADLE PERFORMANCE TILL 30-06-2013 = 40
 PERFORMANCE FOR THE MONTH = 10
 TOTAL PERFORMANCE ISSUED = 50
 BALANCE TO PERFORM = 11

[Signature]
6/8/13

DGM(P/S) SMC-1
(Sarvajeet Ram)
Dy. General Manager (Pit)
Steel Melting Shop-1
Bhilai Steel Plant

[Signature]
6/8/13

AGM (RR) RED
(Ashok Kumar Gupta)
Assit. Genl. Mgr
Refr. Eng. Department
Bhilai Steel Plant

[Signature]
6/8/13

AGM(LRS) RED
(Rajendra Kumar)
सहायक महाप्रबंधक (अ.ई.डी.)
भिलाई इस्पात संयंत्र